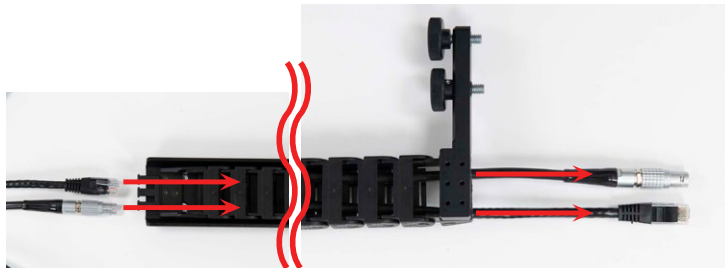
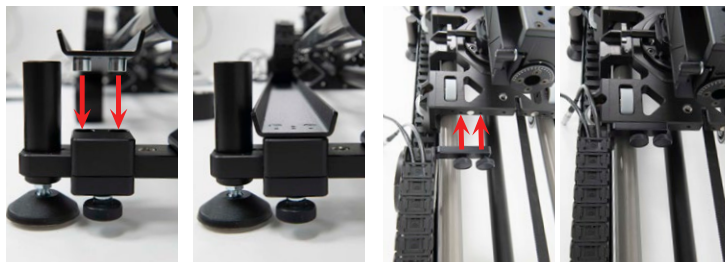


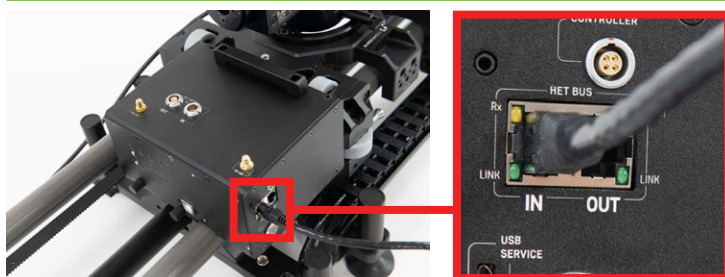
1. Pull the HET BUS (RJ-45) cable and the AC ADAPTER (LEMO) cable through the CABLE GUIDE



2. Install the CABLE GUIDE on the slider



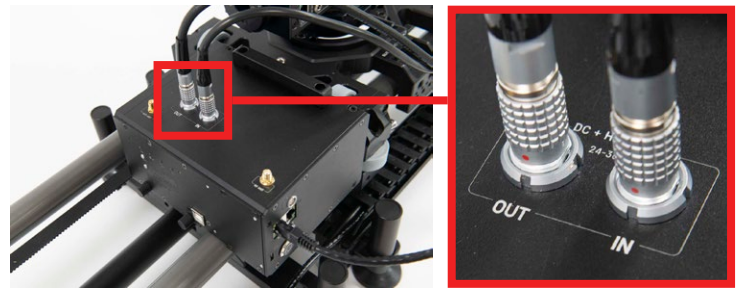
3. Plug the HET-BUS (RJ-45) cable to the “HET BUS - IN” socket on the SERVO DRIVE



4. Plug the AC ADAPTER cable to the “DC + HET BUS - IN” socket on the SERVO DRIVE



5. Connect the “DC + HET BUS - OUT” socket of the SERVO DRIVE and the MONO HEAD with the HET BUS/ POWER (LEMO) cable



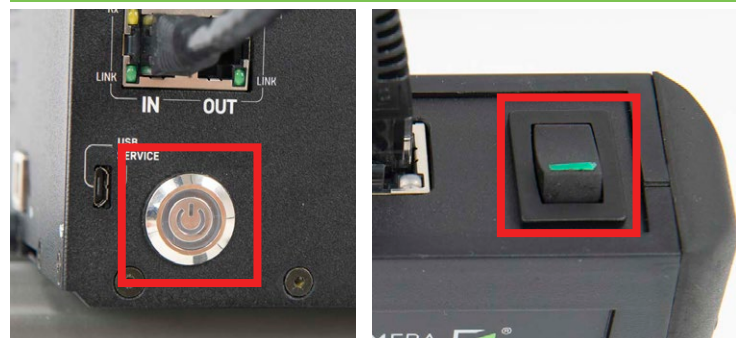
6. Plug the HET BUS CABLE (RJ-45) to the AION IQ controller



7. Plug the AC ADAPTER to the power supply



8. Turn on the SERVO MOTOR and the AION IQ controller



9. The system is ready to use